

## Component Inspection And Quality Assurance Control

## **Document Number**

2019.10.22\_MSP-0000900

Make & Model	CAT D10R	
Machine Type	Track Type Tractor	Westrac (08) 9377 9444 FAX (08) 9378 1741
Serial Number	AKT00311	
Machine I.D. (Call Sign)	Unknown	

Component	Engine 3412E
Stock Code Number	MSP-0000900
O.E.M. Part Number	171-5806
Component Hours	11,064



SECTION A – Instructions / Tasks & Work Scope	Comment
Check & seal up all ports / openings	Failed engine. Engine – 3,800kg
Bar engine 360	
Visually inspect engine and components	
SECTION B – Comments on Findings, Damage & Failure Conditions	Supportive Pictures
• Sensor on air intake broken.	
Evidence of a repair on the intake tube at some stage.	

•	Starter motor has been damaged.	
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•	Engine oil filler tube has evidence of condensation and surface rust.	
•	Both turbos seemed to be ok and in a serviceable condition. Both with acceptable impeller wheel end-float and radial movement.	
•	Engine oil filters have not been cut open. No SOS available. Filters dated 21/06/2019.	R-0716 Die Die Franz h h h h h h h h h h h h h h h h h h h
•	Engine cooling system has a moderate amount of heavy oil in the galleries.	

SECTION C – Comments Maintenance / Repairs Carried Out to Rectify	Supportive Pictures
<ul> <li>Torque converter is still attached to the engine until further notice to remove.</li> <li>Report is for engine only.</li> <li>See further report on T/C.</li> </ul>	
<ul> <li>All galleries and or openings have been denso taped up and or blue plastic plugs, white plastic to seal up.</li> </ul>	
Tradesman / Person – Sign Off	

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Name	Norge	Date	21/10/2019	
Supervise	or – Sign Off			
Name	Norge	Date	21/10/2019	