

Web: www.westrac.com.au Email: NSWEMC.Reception@westrac.com.au

Quality ISO 9001

FINAL DRIVE RIGHT

T120-52210-0220SAMPLE SHIP TIME (days) : 2

THIESS_PTY_LTD NSW

Mount Pleasant

RECEIVED DATE: 29-Jul-22

....

EQUIP NUM: DZ1751 SERIAL NUMBER: 7PZ01011

CAT D11R



Action Required

Interp By: Darron Rowley

Interpreted On: 01-Aug-22

The PQ index, iron, aluminium and silicon appear elevated, possibly due to dirt entry. Check the seals, breathers and fill point for direntry points. Check any contamination capturing devices fitted for debris. Further investigative measures or repairs may be required Suggest resample within 200 hrs to confirm the effectiveness of any adjustments or repairs. For all sample information update requests please contact our EMC reception on 02 4964 5237. For technical enquiries regarding this evaluation, please contact Darron Rowley. Phone (02) 4964 5057.

	SAMPLE INFORMATION						
	\triangle	\triangle	\triangle	\triangle			
Sampled Date	27-Jul-22	13-May-22	14-Apr-22	07-Apr-22			
Sample Id	T120-52210-0220	T120-52136-1319	T120-52109-0514	T120-52101-0334			
Lab Date	29-Jul-22	16-May-22	19-Apr-22	11-Apr-22			
Meter [Hr]	43626.0	43130.0	43003.0	42898.0			
Meter On Fluid	945.0	449.0	322.0	217.0			
Fluid Brand	TOTAL	TOTAL	TOTAL	TOTAL			
Fluid Weight	60	60	60	60			
Fluid Type	DYNATRAN FD-1	DYNATRAN FD-1	DYNATRAN FD-1	DYNATRAN FD-1			
Fluid Change	N	N	N	N			
Filter Change	N	NA	N	N			

ADDITIVES-WEAR LEV

						· · ·		_				
The P	Q index,	iron,	aluminium	and	silicon	are	elevat	ed pos	sibly due	to	dirt e	ntry and
the oi	l is uns	suitable	for par	ticle c	ount t	esting.		Check	magnetic	plug	for	abnorma
ferrous	material,	if not	already	done.	Chec	k sea	als a	nd bre	athers for	dirt dirt	entr	y points.
Resamp	le after	repairs	or adj	ustment	s. **	For	all	sample	informatio	on u	pdate	requests
please	contact	our E	EMC rec	eption	on 0	2 4964	5237.	For	technical	enqu	iries	regarding
this eval	uation, pleas	se contac	et Nikayla H	owe Ph	02 4964	5056						

PREVIOUS SAMPLE

For additional sample history, go to: my.cat.com

	CONDITION-CONTAMINATION							
		27-Jul-22	13-May-22	14-Apr-22	07-Apr-22			
OIL C	ONDITION							
OXI	Oxidation	5	8	9	9			
SUL	Sulfur Products	15	16	17	16			
NIT	Nitration	4	5	5	5			

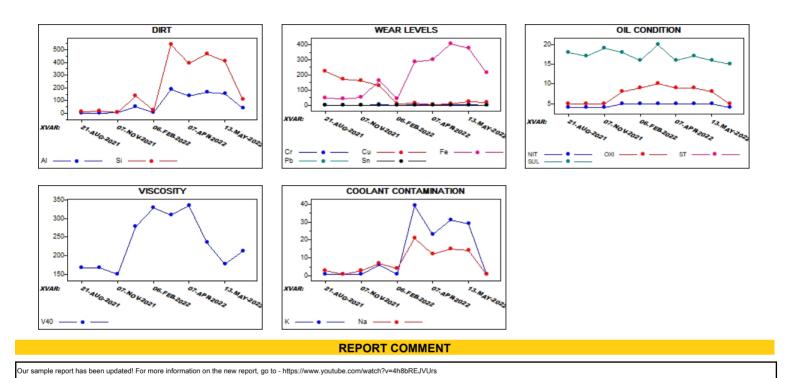
		VISC	OSITY (Centistokes)				
VELS		V40	Viscosity at 40 C	211.0	176.5	235.4	333.4
14-Apr-22	07-Apr-22						

CRACKLE TEST

	ADDITIVES-WEAR LEVELS					
		27-Jul-22	13-May-22	14-Apr-22	07-Apr-22	
ELEM	ENTS (ppm) ASTM D6130					
Cu	Copper	19	23	8	4	
Fe	Iron	213	376	403	300	
Cr	Chromium	<1	3	3	2	
Al	Aluminum	38	152	166	136	
Pb	Lead	<1	<1	<1	<1	
Sn	Tin	<1	<1	<1	<1	
Si	Silicon	110	411	467	392	
Na	Sodium	<1	14	15	12	
K	Potassium	1	29	31	23	
Мо	Molybdenum	<1	<1	<1	<1	
Ni	Nickel	2	6	7	4	
Ag	Silver	<1	<1	<1	<1	
Ti	Titanium	<1	9	11	9	
V	Vanadium	0	0	0	0	
Mn	Manganese	0	4	4	3	
Cd	Cadmium	0	0	0	0	
Ca	Calcium	1153	665	334	257	
Р	Phosphorus	492	363	272	247	
Zn	Zinc	376	151	36	17	
Mg	Magnesium	5	9	8	8	
Ва	Barium	0	1	1	0	
В	Boron	4	101	83	91	
Sb	Antimony	0	0	0	0	

		OIL CLE	EANLINESS		
		27-Jul-22	13-May-22	14-Apr-22	07-Apr-22
PARTIC	CLE COUNT				
ISO4	ISO4	23			24
ISO6	ISO6	22			23
ISO14	ISO14	16			20
PC Ra	PC Rating		Dark	Dark	
4μ	4μ	72535			85262
6μ	6μ	28393			62405
10µ	10µ	2275			27972
14µ	14µ	336			8895
21µ	21µ	61			699
25µ	25µ	28			191
38µ	38µ	3			45
70µ	70µ	0			6
PQI					
PQI	PQ Index	64	190	146	108







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CRACKLE TEST

Quality ISO 9001 SAIGLOBAL

FINAL DRIVE LEFT

T120-52210-0221SAMPLE SHIP TIME (days) : 2

THIESS_PTY_LTD NSW

Mount Pleasant

RECEIVED DATE: 29-Jul-22

Web. www.westrac.com.au Er

EQUIP NUM: DZ1751 SERIAL NUMBER: 7PZ01011

CAT D11R



Action Required

SERIAL NUMBER. 77201011

Interp By: Darron Rowley Interpreted On: 01-Aug-22

The oil viscosity (V40) appears to be reducing. Investigate possible oil transferring between compartments. Suggest resample within 200 hrs to confirm the effectiveness of any adjustments or repairs. For all sample information update requests please contact our EMC reception on 02 4964 5237. For technical enquiries regarding this evaluation, please contact Darron Rowley. Phone (02) 4964 5057.

	SAMPLE INFORMATION					
	\triangle		2	\triangle		
Sampled Date	27-Jul-22	13-May-22	07-Apr-22	21-Mar-22		
Sample Id	T120-52210-0221	T120-52136-1318	T120-52101-0335	T120-52081-1529		
Lab Date	29-Jul-22	16-May-22	11-Apr-22	22-Mar-22		
Meter [Hr]	43626.0	43130.0	42898.0	42681.0		
Meter On Fluid	945.0	449.0	217.0	545.0		
Fluid Brand	TOTAL	TOTAL	TOTAL	TOTAL		
Fluid Weight	60	60	60	60		
Fluid Type	DYNATRANS FD-1	DYNATRANS FD-1	DYNATRANS FD-1	DYNATRANS FD-1		
Fluid Change	N	N	N	Υ		
Filter Change	N	NA	N	NA		

PREVIOUS SAMPLE
The oil viscosity (V40) is lower than the specification for the reported oil. The oil add
pack indicates a possible oil transfer. All other test results appear to be acceptable
Continue to sample at recommended interval. ** For all sample information update
requests please contact our EMC reception on 02 4964 5237. For technical enquiries
regarding this evaluation, please contact Nikayla Howe Ph 02 4964 5056.

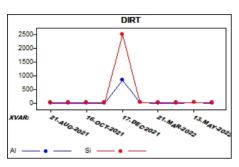
VISC	OSITY (Centistokes)				
V40	Viscosity at 40 C	162.8	188.8	250.3	178.7

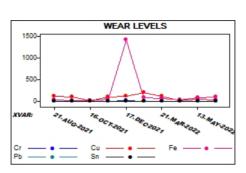
	ADDITIVES-WEAR LEVELS								
		27-Jul-22	13-May-22	07-Apr-22	21-Mar-22				
ELEN	ELEMENTS (ppm) ASTM D6130								
Cu	Copper	31	48	19	109				
Fe	Iron	94	84	22	59				
Cr	Chromium	<1	1	<1	1				
Al	Aluminum	<1	4	1	2				
Pb	Lead	<1	1	<1	1				
Sn	Tin	<1	<1	<1	<1				
Si	Silicon	7	12	5	7				
Na	Sodium	<1	3	3	3				
K	Potassium	<1	1	1	<1				
Мо	Molybdenum	<1	<1	<1	<1				
Ni	Nickel	<1	1	1	<1				
Ag	Silver	<1	<1	<1	<1				
Ti	Titanium	<1	<1	<1	<1				
V	Vanadium	0	0	0	0				
Mn	Manganese	0	1	0	1				
Cd	Cadmium	0	0	0	0				
Ca	Calcium	1974	1644	770	1221				
Р	Phosphorus	688	632	386	623				
Zn	Zinc	634	474	200	548				
Mg	Magnesium	5	3	2	2				
Ва	Barium	0	0	0	0				
В	Boron	14	69	83	76				
Sb	Antimony	0	0	0	0				

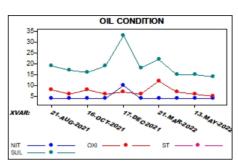
W	Water	N	N	N	N
		OIL CLEA	NLINESS		
		27-Jul-22	13-May-22	07-Apr-22	21-Mar-22
PARTI	CLE COUNT				
ISO4	ISO4	22	23	23	23
ISO6	ISO6	20	21	21	22
ISO14	ISO14	14	16	15	17
4μ	4μ	38192	59975	49448	64661
6μ	6µ	5672	16963	16876	25532
10µ	10µ	375	1578	1200	3709
14µ	14µ	85	383	173	880
21µ	21µ	15	105	42	152
25µ	25µ	5	57	22	56
38µ	38µ	0	11	3	4
70µ	70μ	0	1	1	0
PQI					
PQI	PQ Index	15	23	5	11

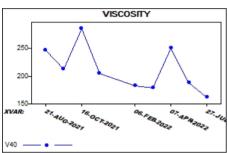
Page 1 of 2

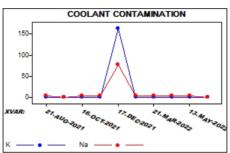












REPORT COMMENT

Our sample report has been updated! For more information on the new report, go to - https://www.youtube.com/watch?v=4h8bREJVUrs



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CRACKLE TEST



ENGINE

T120-52210-0108

SAMPLE SHIP TIME (days) : 2

THIESS_PTY_LTD NSW

Mount Pleasant

RECEIVED DATE: 29-Jul-22

EQUIP NUM: DZ1751 SERIAL NUMBER: 7PZ01011

CAT D11R



No Action Required

Interp By: Darron Rowley Interpreted On: 01-Aug-22

my.cat.com

test results appear normal. Continue to sample at consistent intervals. For all sample information update requests please contact All EMC reception on 02 4964 5237. For technical enquiries regarding this evaluation; please contact Darron Rowley. Phone (02) 4964 our 5057.

SAMPLE INFORMATION					
	-		\triangle		
Sampled Date	27-Jul-22	01-Jul-22	23-Apr-22	14-Apr-22	
Sample Id	T120-52210-0108	T120-52185-0134	T120-52116-1342	T120-52109-0136	
Lab Date	29-Jul-22	04-Jul-22	26-Apr-22	19-Apr-22	
Meter [Hr]	43626.0	43411.0	43131.0	43003.0	
Meter On Fluid	215.0	281.0	233.0	105.0	
Fluid Brand	TOTAL	TOTAL	TOTAL	TOTAL	
Fluid Weight	15W-40	15W-40	15W-40	15W-40	
Fluid Type	RUBIA WORKS	RUBIA WORKS	RUBIA WORKS	RUBIA WORKS	
Fluid Change	Υ	Υ	N	N	
Filter Change	Υ	Υ	N	N	

	PREVI	OUS SAMPLE	=				
All test results appea	ır normal. Continu	ue to sample	at consistent	intervals.	For all		
sample information upd	date requests plea	ase contact of	our EMC rece	eption on	02 4964		
5237. For technical e	enquiries regarding	this evaluation	; please conta	act Darron	Rowley.		
Phone (02) 4964 5057.							

For additional sample history, go to:

	CONDITION-CONTAMINATION								
		27-Jul-22	01-Jul-22	23-Apr-22	14-Apr-22				
OIL CO	OIL CONDITION								
ST	Soot	5	13	20	22				
OXI	Oxidation	13	21	26	25				
SUL	Sulfur Products	20	24	28	29				
NIT	Nitration	5	9	12	12				

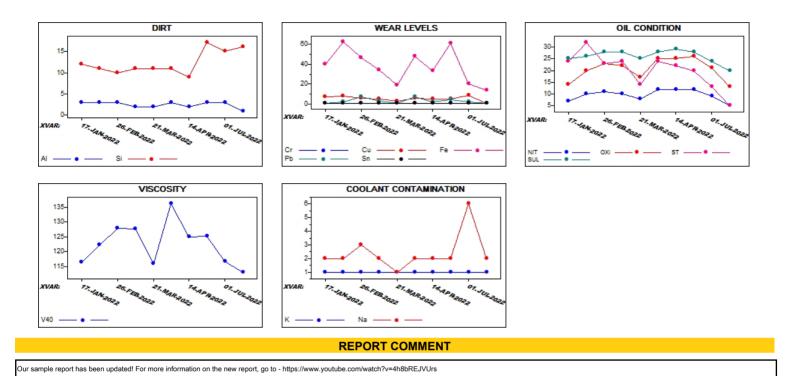
VISCO	OSITY (Centistokes)				
V40	Viscosity at 40 C	113.2	116.8	125.2	125.0

W	Water	N	N	N	N
FUEL					
F	Fuel	N	N	N	N

OIL CLEANLINESS						
		27-Jul-22	01-Jul-22	23-Apr-22	14-Apr-22	
PQI						
POI	PO Index	4	2	16	6	

		ADDITIVE	S-WEAR LE	VELS	
		27-Jul-22	01-Jul-22	23-Apr-22	14-Apr-22
ELEM	ENTS (ppm) ASTM D6130				
Cu	Copper	1	9	5	5
Fe	Iron	14	20	61	33
Cr	Chromium	<1	<1	1	<1
Al	Aluminum	1	3	3	2
Pb	Lead	<1	2	4	2
Sn	Tin	<1	1	1	<1
Si	Silicon	16	15	17	9
Na	Sodium	2	6	2	2
K	Potassium	<1	<1	<1	<1
Мо	Molybdenum	42	51	53	54
Ni	Nickel	<1	<1	<1	<1
Ag	Silver	<1	<1	<1	<1
Ti	Titanium	<1	<1	<1	<1
V	Vanadium	0	0	0	0
Mn	Manganese	1	1	1	1
Cd	Cadmium	0	0	0	0
Ca	Calcium	3686	3783	4453	4255
Р	Phosphorus	1044	1100	1198	1164
Zn	Zinc	1281	1382	1403	1283
Mg	Magnesium	10	53	10	14
Ва	Barium	0	0	0	0
В	Boron	487	472	487	483
Sb	Antimony	0	0	0	0





Notice: This analysis is intended as an aid in predicting mechanical wear. No guarantee, expressed or implied, is made against failure of this piece of equipment or component



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CRACKLE TEST

Quality ISO 9001

HYDRAULIC SYSTEM

T120-52210-0305

SAMPLE SHIP TIME (days) : 2

THIESS_PTY_LTD NSW

Mount Pleasant

RECEIVED DATE: 29-Jul-22

EQUIP NUM: DZ1751

SERIAL NUMBER: 7PZ01011

CAT D11R



Monitor Compartment

Interp By: Nikayla Howe Interpreted On: 01-Aug-22

The aluminium and silicon are slightly high possibly due to dirt entry. Check fill points, seals and breathers for dirt entry points. All other test results appear to be acceptable. Continue to sample at recommended interval. ** For all sample information update requests please contact our EMC reception on 02 4964 5237. For technical enquiries regarding this evaluation, please contact Nikayla Howe Ph 02 4964 5056.

	SAMPLE INFORMATION							
	1	2						
Sampled Date	27-Jul-22	21-Mar-22	06-Feb-22	17-Dec-21				
Sample Id	T120-52210-0305	T120-52081-1117	T120-52038-1412	T120-51354-0204				
Lab Date	29-Jul-22	22-Mar-22	07-Feb-22	20-Dec-21				
Meter [Hr]	43626.0	42681.0	42136.0	41555.0				
Meter On Fluid	945.0	2173.0	1628.0	1047.0				
Fluid Brand	TOTAL	TOTAL	TOTAL	TOTAL				
Fluid Weight	15W-40	15W-40	15W-40	15W-40				
Fluid Type	RUBIA WORKS	RUBIA WORKS	RUBIA WORKS					
Fluid Change	N	Υ	N	N				
Filter Change	Υ	Υ	Υ	Υ				

The ISO cleanliness code for the 6 micron range is slightly high. As the	e oil and filters
have reportedly been changed continue to monitor over future sample	es. ** For all
sample information update requests please contact our EMC reception	n on 02 4964
5237. For technical enquiries regarding this evaluation, please contact	Nikayla Howe
Ph 02 4964 5056.	

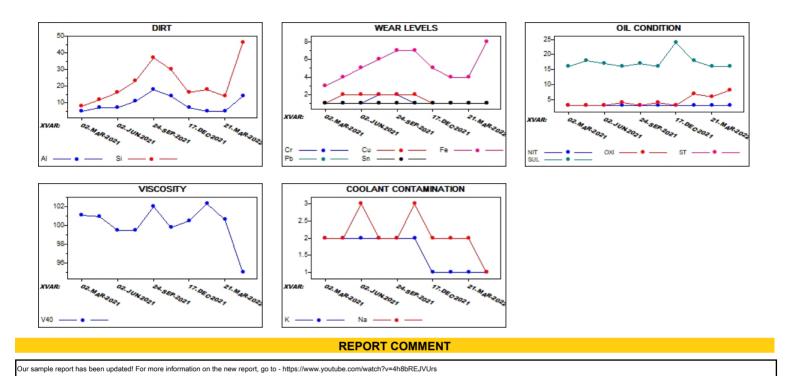
PREVIOUS SAMPLE

For additional sample history, go to: my.cat.com **CONDITION-CONTAMINATION** 27-Jul-22 21-Mar-22 06-Feb-22 17-Dec-21 OIL CONDITION 3 OXI Oxidation 16 18 24 SUL Sulfur Products Nitration 3 3

VISCOS	SITY (Centistokes)				
V40	Viscosity at 40 C	95.00	100.6	102.3	100.5

	ADDITIVES-WEAR LEVELS							
		27-Jul-22	21-Mar-22	06-Feb-22	17-Dec-21			
ELEN	ELEMENTS (ppm) ASTM D6130							
Cu	Copper	<1	1	1	1			
Fe	Iron	8	4	4	5			
Cr	Chromium	<1	<1	<1	1			
Al	Aluminum	14	5	5	7			
Pb	Lead	<1	<1	<1	<1			
Sn	Tin	<1	<1	<1	<1			
Si	Silicon	46	14	18	16			
Na	Sodium	<1	2	2	2			
K	Potassium	<1	1	1	1			
Мо	Molybdenum	30	28	27	4			
Ni	Nickel	<1	<1	<1	<1			
Ag	Silver	<1	<1	<1	<1			
Ti	Titanium	<1	<1	<1	1			
V	Vanadium	0	0	0	0			
Mn	Manganese	0	0	0	0			
Cd	Cadmium	0	0	0	0			
Ca	Calcium	3762	3185	3225	2271			
Р	Phosphorus	1127	1060	1114	1009			
Zn	Zinc	1285	1292	1288	1168			
Mg	Magnesium	12	9	9	6			
Ва	Barium	0	0	0	0			
В	Boron	396	356	365	46			
Sb	Antimony	0	0	0	0			

W	Water	N	N	N	N					
	OIL CLEANLINESS									
		27-Jul-22	21-Mar-22	06-Feb-22	17-Dec-21					
PARTIC	PARTICLE COUNT									
ISO4	ISO4	23	23	22	18					
ISO6	ISO6	21	20	18	17					
ISO14	ISO14	17	16	13	15					
4μ	4μ	58448	40598	22438	1850					
6μ	6μ	18472	8196	1352	1244					
10µ	10μ	2913	1443	179	609					
14µ	14µ	1125	524	73	304					
21µ	21µ	375	157	25	97					
25µ	25µ	201	75	14	43					
38µ	38µ	36	11	2	1					
70µ	70µ	10	1	0	0					
PQI										
PQI	PQ Index	4	6	3	3					



Notice: This analysis is intended as an aid in predicting mechanical wear. No guarantee, expressed or implied, is made against failure of this piece of equipment or component



Web: www.westrac.com.au Email: NSWEMC.Reception@westrac.com.au

Quality ISO 9001 Saiglobal

TRANSMISSION

T120-52210-0321

SAMPLE SHIP TIME (days) : 2

THIESS_PTY_LTD NSW

Mount Pleasant

RECEIVED DATE: 29-Jul-22

SERIAL NUMBER: 7PZ01011

CAT D11R

EQUIP NUM: DZ1751



Action Required

Interp By: Nikayla Howe Interpreted On: 01-Aug-22

my.cat.com

105.0

114.0

Check magnetic plug for abnormal ferrous The PQ index and iron are elevated and the oil is unsuitable for particle count testing. Resample after repairs or adjustments. ** For all sample information update requests please contact our material, if not already done. EMC reception on 02 4964 5237. For technical enquiries regarding this evaluation, please contact Nikayla Howe Ph 02 4964 5056.

VISCOSITY (Centistokes)

V40 Viscosity at 40 C

SAMPLE INFORMATION							
	\triangle	1	1	\triangle			
Sampled Date	27-Jul-22	21-Mar-22	26-Feb-22	15-Feb-22			
Sample Id	T120-52210-0321	T120-52081-1425	T120-52061-0744	T120-52048-0910			
Lab Date	29-Jul-22	22-Mar-22	02-Mar-22	17-Feb-22			
Meter [Hr]	43626.0	42681.0	42390.0	42248.0			
Meter On Fluid	945.0	2173.0	1882.0	1740.0			
Fluid Brand	TOTAL	TOTAL	TOTAL	TOTAL			
Fluid Weight	30	30	30	30			
Fluid Type	DYNATRANS ACX	DYNATRANS ACX	DYNATRANS ACX	DYNATRANS ACX			
Fluid Change	Υ	Υ	N	N			
Filter Change	Υ	Υ	N	N			

	PREVIOUS SAM	PLE	
The iron is elevated.	Suggest inspecting s	system filter for	wear metal and
contaminants, if not already	done. The elevated	copper is possibly	y due to leaching.
Leaching is a chemical read	ction, not wear metal,	no action required	i. All other test
results appear to be accept	table. Continue to sam	nple at recommende	ed interval. ** For
all sample information update	e requests please cont	tact our EMC red	ception on 02 4964
5237. For technical enquiries	s regarding this evalu	uation, please con	tact Nikayla Howe
Ph 02 4964 5056.			

		CONDITION-CONTAMINATION					
		27-Jul-22	21-Mar-22	26-Feb-22	15-Feb-22		
OIL C	CONDITION						
OXI	Oxidation	6	3	3	4		
SUL	Sulfur Products	14	18	17	17		
NIT	Nitration	4	3	3	3		

108.8

103.3

For additional sample history, go to:

ADDITIVES-WEAR LEVELS							
		27-Jul-22	21-Mar-22	26-Feb-22	15-Feb-22		
ELEME	ELEMENTS (ppm) ASTM D6130						
Cu	Copper	62	193	130	401		
Fe	Iron	284	138	39	119		
Cr	Chromium	<1	1	<1	1		
Al	Aluminum	4	5	2	7		
Pb	Lead	3	2	1	1		
Sn	Tin	<1	<1	<1	1		
Si	Silicon	25	14	6	17		
Na	Sodium	<1	3	3	3		
K	Potassium	<1	1	1	<1		
Мо	Molybdenum	<1	<1	<1	<1		
Ni	Nickel	<1	<1	<1	<1		
Ag	Silver	<1	<1	<1	<1		
Ti	Titanium	<1	<1	<1	<1		
V	Vanadium	0	0	0	0		
Mn	Manganese	0	1	0	1		
Cd	Cadmium	0	0	0	0		
Ca	Calcium	3555	2142	2133	1933		
Р	Phosphorus	946	972	974	939		
Zn	Zinc	1116	1051	1139	999		
Mg	Magnesium	11	5	5	7		
Ва	Barium	0	0	0	0		
В	Boron	1	19	14	20		
Sb	Antimony	0	0	0	0		

CRACKLE TEST							
W	Water	N	N	N	N		
OIL CLEANLINESS							
		27-Jul-22	21-Mar-22	26-Feb-22	15-Feb-22		
PARTICLE COUNT							
ISO4	ISO4		23	23	22		
ISO6	ISO6		22	21	18		
ISO14	ISO14		18	17	15		
PC Ra	PC Rating	Dark					
4μ	4μ		65500	42997	29662		
6μ	6μ		22096	15229	2412		
10µ	10μ		4851	3210	525		
14µ	14µ		2370	1060	204		
21µ	21μ		1001	303	69		
25μ	25μ		592	164	38		
38µ	38µ		94	35	8		
70µ	70µ		3	2	1		
PQI							
PQI	PQ Index	166	36	11	26		





Notice: This analysis is intended as an aid in predicting mechanical wear. No guarantee, expressed or implied, is made against failure of this piece of equipment or component

Our sample report has been updated! For more information on the new report, go to - https://www.youtube.com/watch?v=4h8bREJVUrs